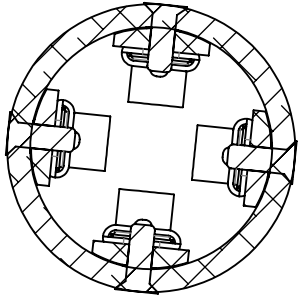
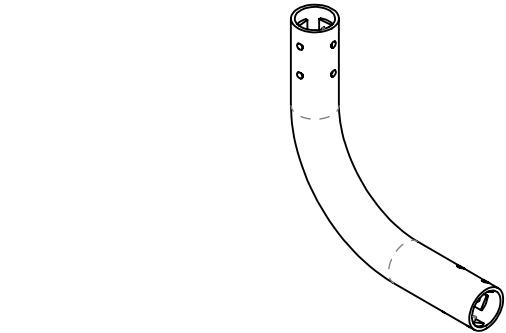
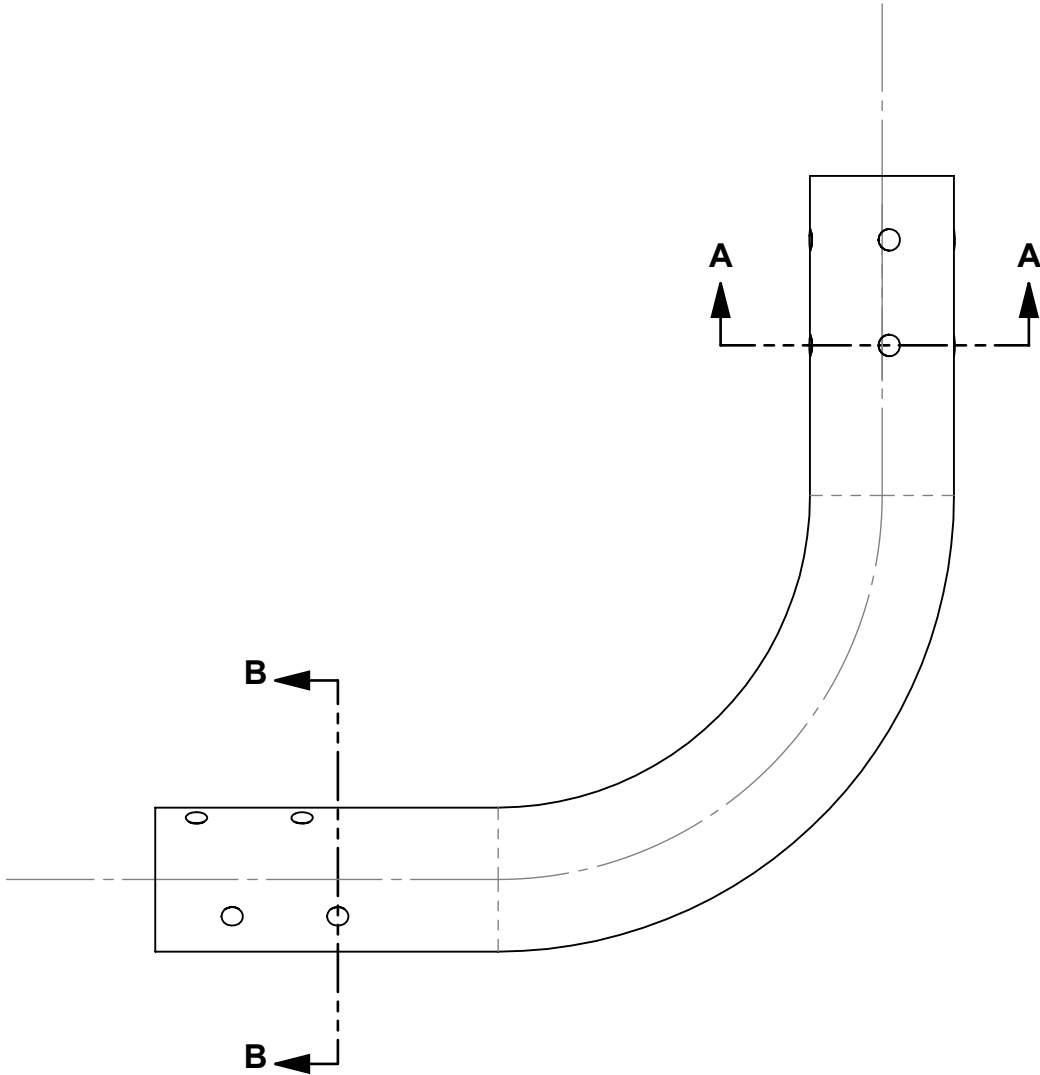
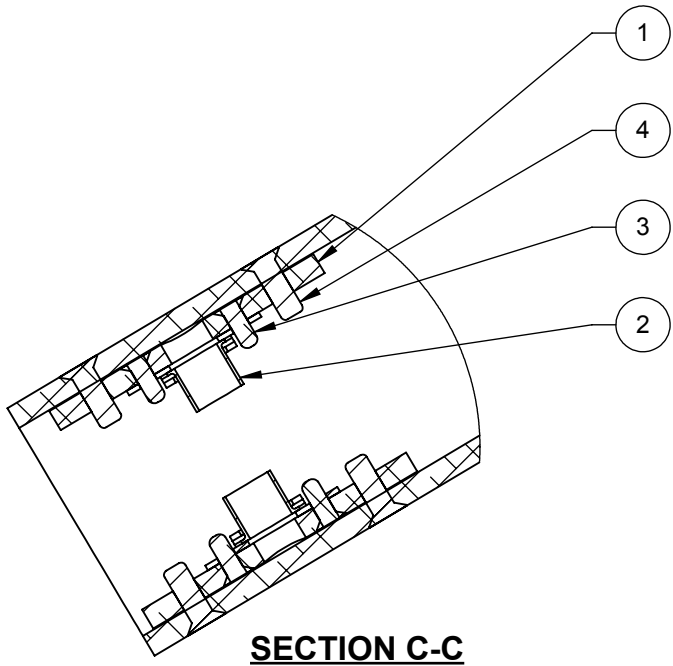
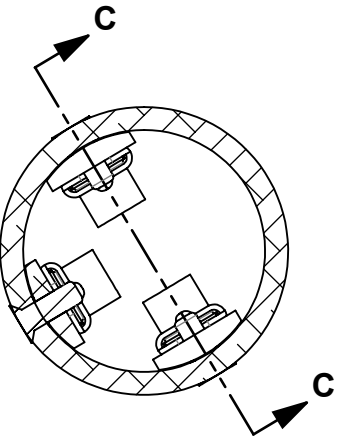


ITEM	QTY. -041	P/N	DESCRIPTION
	X	D5272-041	FWD TUBE ASSEMBLY
1	7	D5272-5	RADIUS BLOCK
2	7	MS21076-4	ANCHOR NUT
3	14	MS20426AD3-4	RIVET, CSK
4	14	CR3212-4-04	RIVET, BLIND CSK
5	1	D5272-1	FORWARD TUBE



SECTION A-A



SECTION B-B

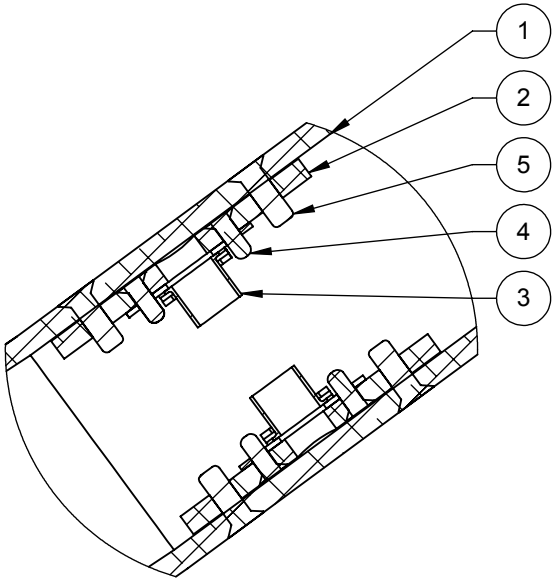
D5272-041 FWD TUBE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5272-041" PER DART QSI 044, SECTION 6.1
7) WEIGHT: 0.72 lbs
8) BOLT HOLES IN THE D5272-1 TUBE SHALL BE TRANSFER DRILLED FROM THE D5273-1/-3 END FITTINGS.
THE D5272-5 RADIUS BLOCK AND ANCHOR NUT SHALL BE PLACED TO SUIT.

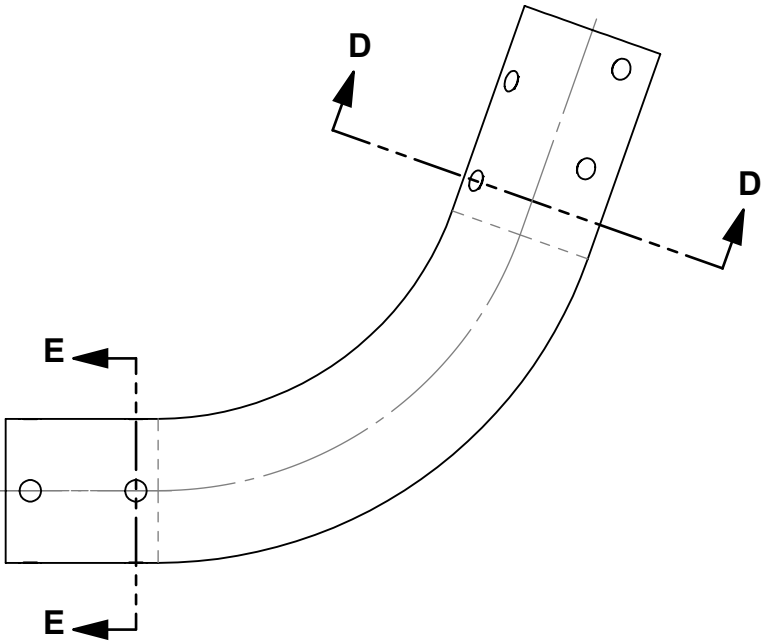
PRELIMINARY ISSUE

A	NEW ISSUE	CC	15.06.10
REV.	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CC		
CHECKED	VS	DRAWING NO.	REV. A5
MFG. APPR.	JLM	D5272	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		TUBE ASSEMBLY	NTS
DATE	15.06.10	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

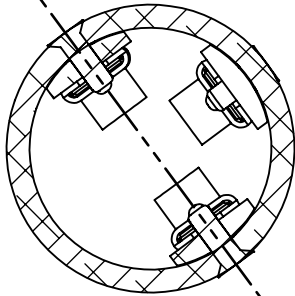
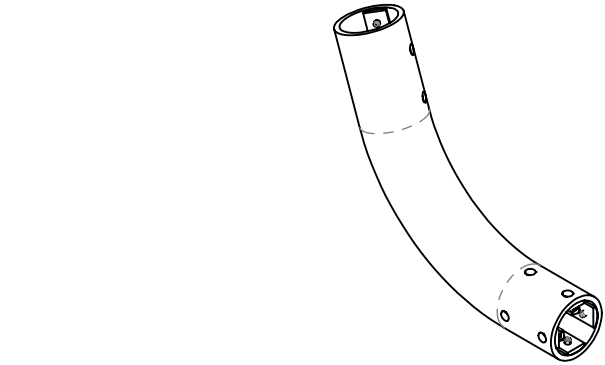
ITEM	QTY. -043	P/N	DESCRIPTION
	X	D5272-043	AFT TUBE ASSEMBLY
1	1	D5272-3	AFT TUBE
2	7	D5272-5	RADIUS BLOCK
3	7	MS21076-4	ANCHOR NUT
4	14	MS20426AD3-4	RIVET, CSK
5	14	CR3212-4-04	RIVET, BLIND CSK



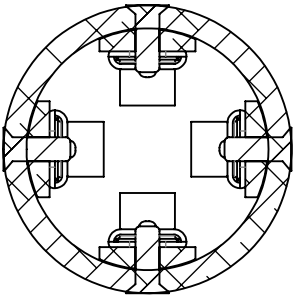
SECTION F-F



D5272-043 TUBE ASSEMBLY



SECTION D-D

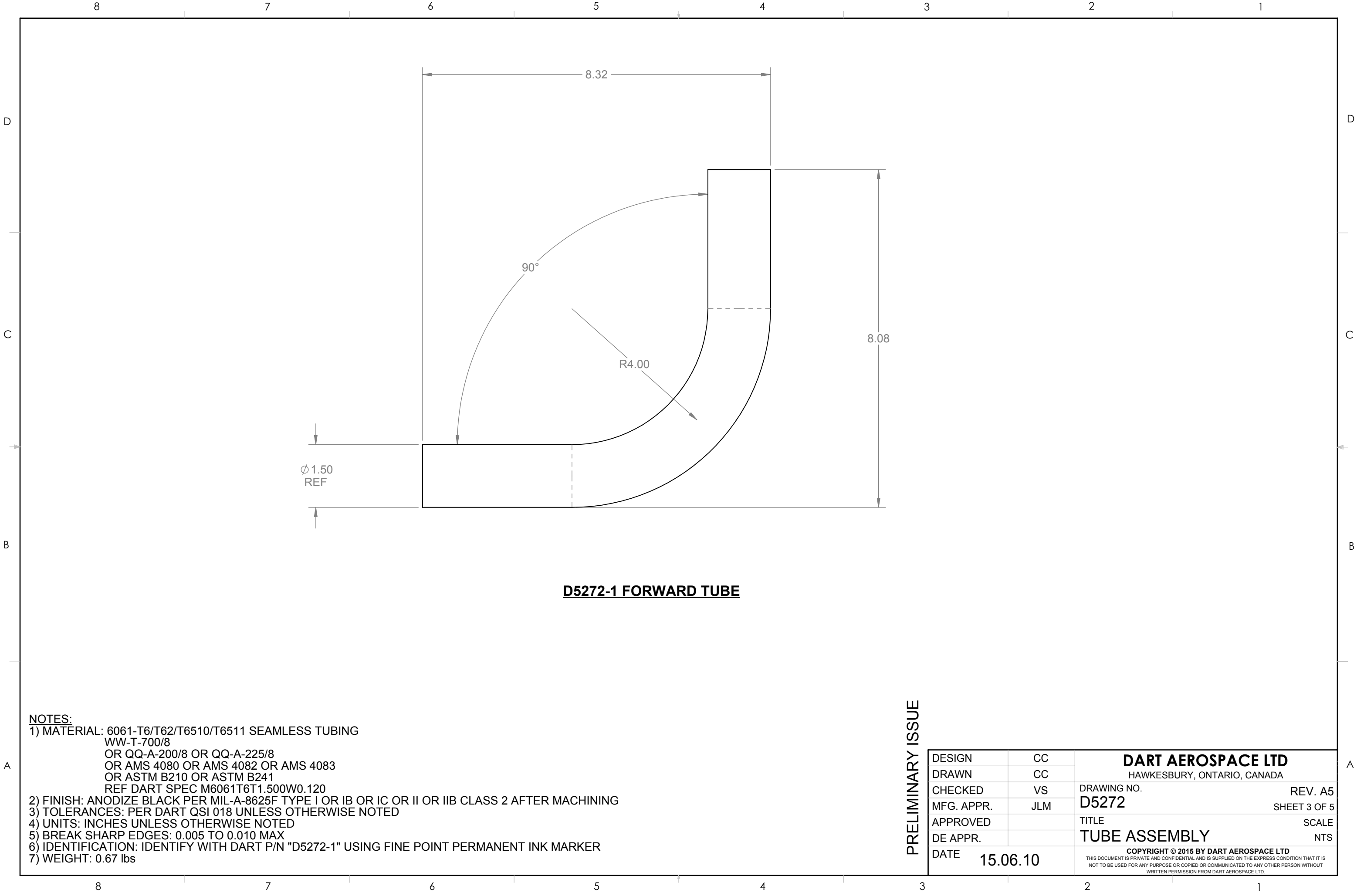


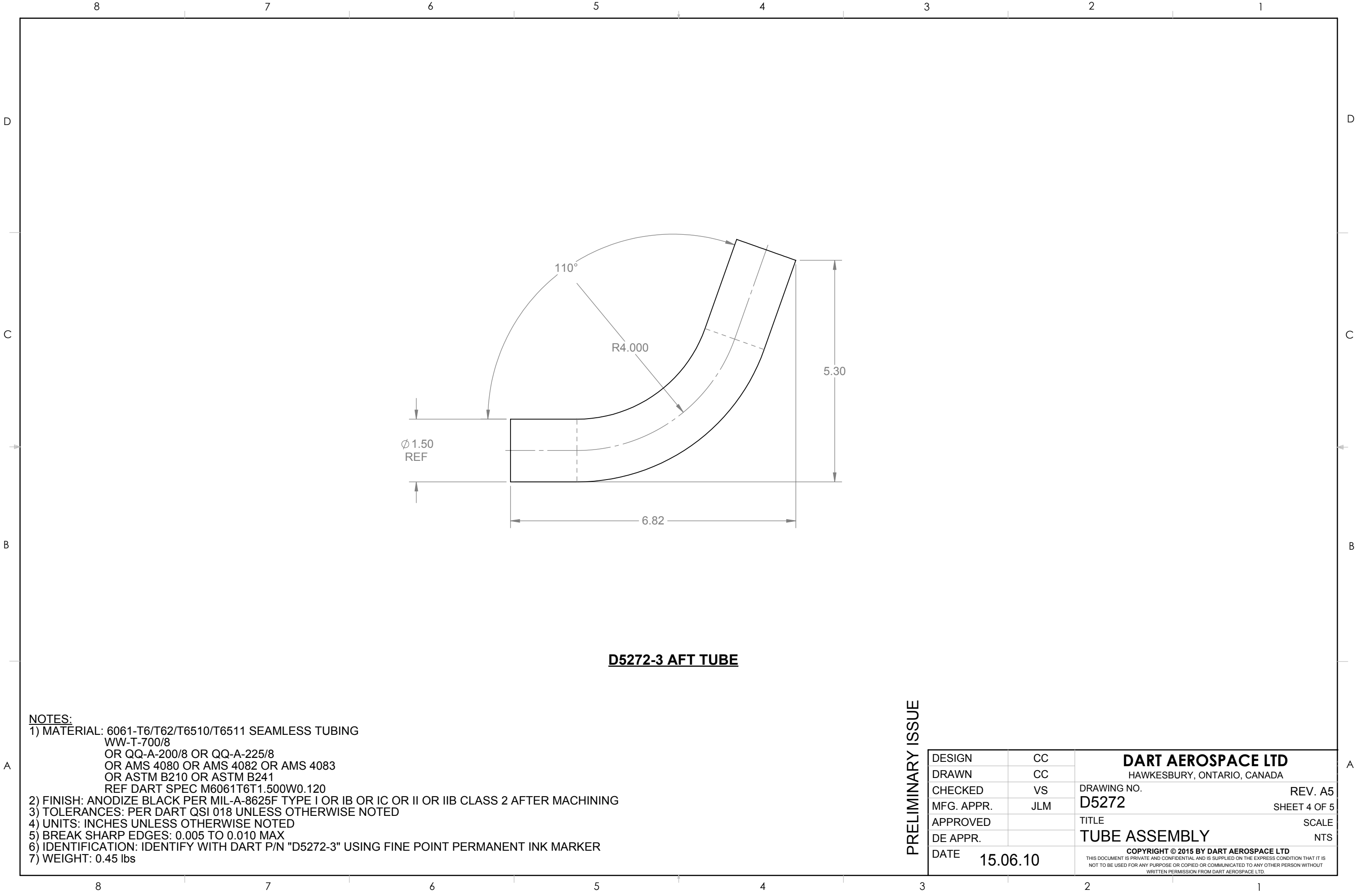
SECTION E-E

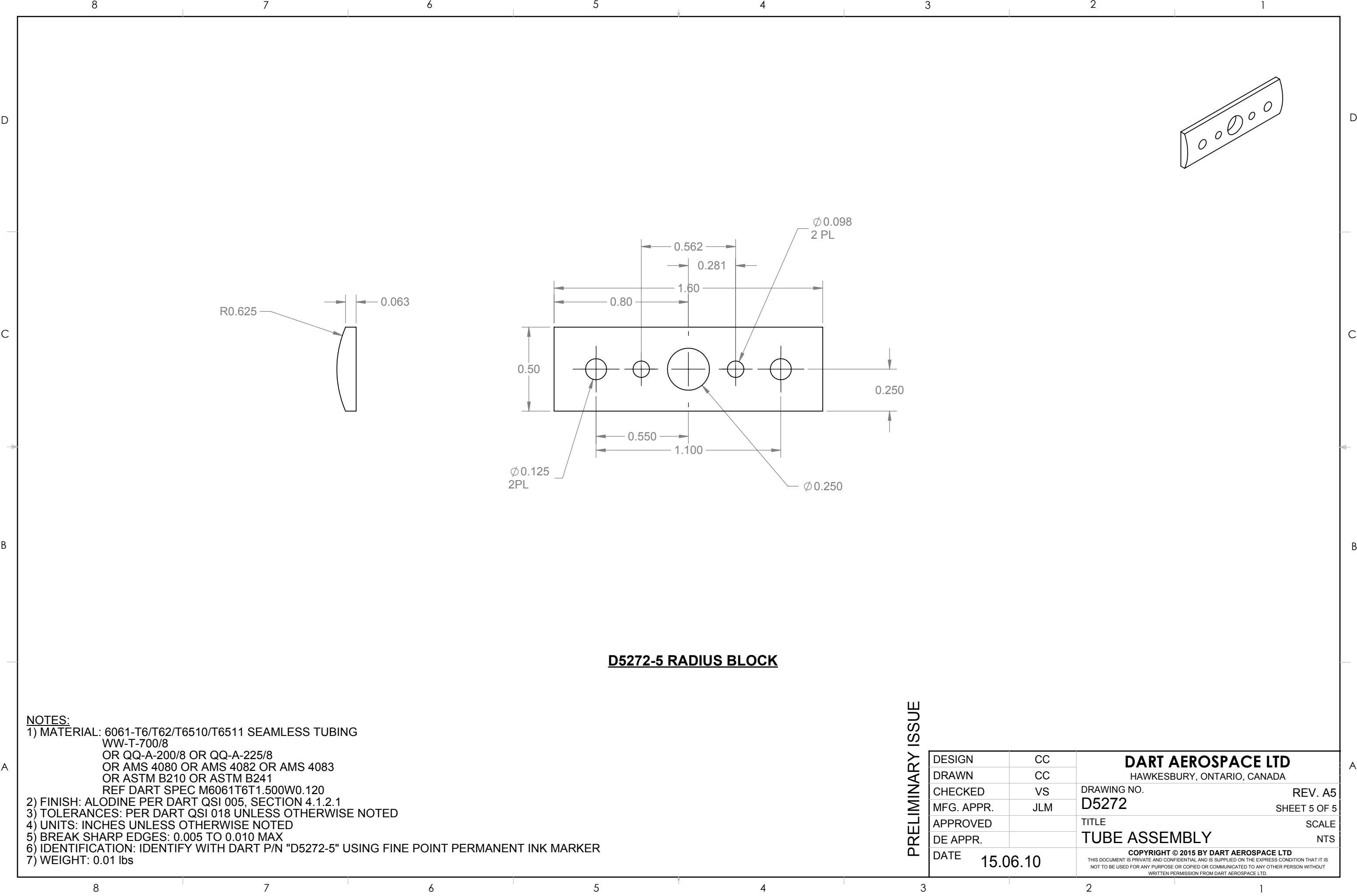
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5272-043" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.50 lbs

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NOTES:
1) MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING
WW-T-700/8
OR QQ-A-200/8 OR QQ-A-225/8
OR AMS 4080 OR AMS 4082 OR AMS 4083
OR ASTM B210 OR ASTM B241
REF DART SPEC M6061T6T1.500W0.120
2) FINISH: ALODINE PER DART QSI 005, SECTION 4.1.2.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5272-5" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.01 lbs

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